

# **Bridge Assessment and the Management of Substandard Structures**

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## Agenda

- Background
- Review of the Assessment Programme
- Development of BD79
- Conclusions

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## Background

- extensive programme of bridge assessment and strengthening has been undertaken in UK
- work commenced in 1989
- large suite of assessment standards developed based on British Standards
  - UK current bridge assessment standards.xls
- many £100M's invested, lessons learned
- robust procedures established for managing substandard structures

## Background

- need for vigilance

## Agenda

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- **Review of the Assessment Programme**
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## Project Brief

- to review and evaluate the application of BA79 in the management of sub-standard highway structures
- to capture the reasons for assessment failure, to use the findings to inform future policy and practice, investigating:
  - relative incidence of each type of structure failing assessment
  - the critical elements, locations and potential modes of failure
  - reasons for element becoming critical

# Review of Assessment Programme

**Methodology**

**Key Results**

**Recommendations**



## Methodology

## Key Results


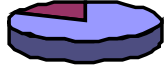





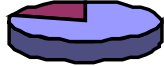




## Recommendations

- Preliminary data collection and sampling
- Technical audit
- Participants
  - Highways Agency (& Managing Agents)
  - Devolved Authorities (& Managing Agents)
- **NB: All reporting on a non-attributable basis**

## Methodology - Challenges

- Identification of structures
- Availability of records
- Consistency of data collection
  - Training of all auditors
  - Cascading of experience
  - Electronic database
- Over 20 000 items of data relating to 294 structures collected

# Availability of Records

<p>Original Design Documentation</p> <p>Yes 11%</p> <p>No 89%</p> 	<p>Special Inspections</p> <p>Yes 19%</p> <p>No 81%</p> 	<p>Summary of Load Effects and Corresponding Resistances</p> <p>Yes 33%</p> <p>No 67%</p> 
<p>AIP</p> <p>Yes 53%</p> <p>No 47%</p> 	<p>Test Reports</p> <p>Yes 31%</p> <p>No 69%</p> 	<p>Assessment Report Addenda</p> <p>Yes 12%</p> <p>No 88%</p> 
<p>Assessment and Check Certificates</p> <p>Yes 62%</p> <p>No 38%</p> 	<p>AHS2/i and AHS2/ii forms</p> <p>Yes 20%</p> <p>No 80%</p> 	<p>Identification of Assessment Level</p> <p>Yes 18%</p> <p>No 82%</p> 
<p>Condition Survey / Principal Inspection</p> <p>Yes 72%</p> <p>No 28%</p> 	<p>Assessment Report</p> <p>Yes 82%</p> <p>No 18%</p> 	<p>BA79 Proforma</p> <p>Yes 22%</p> <p>No 78%</p> 

**Methodology**

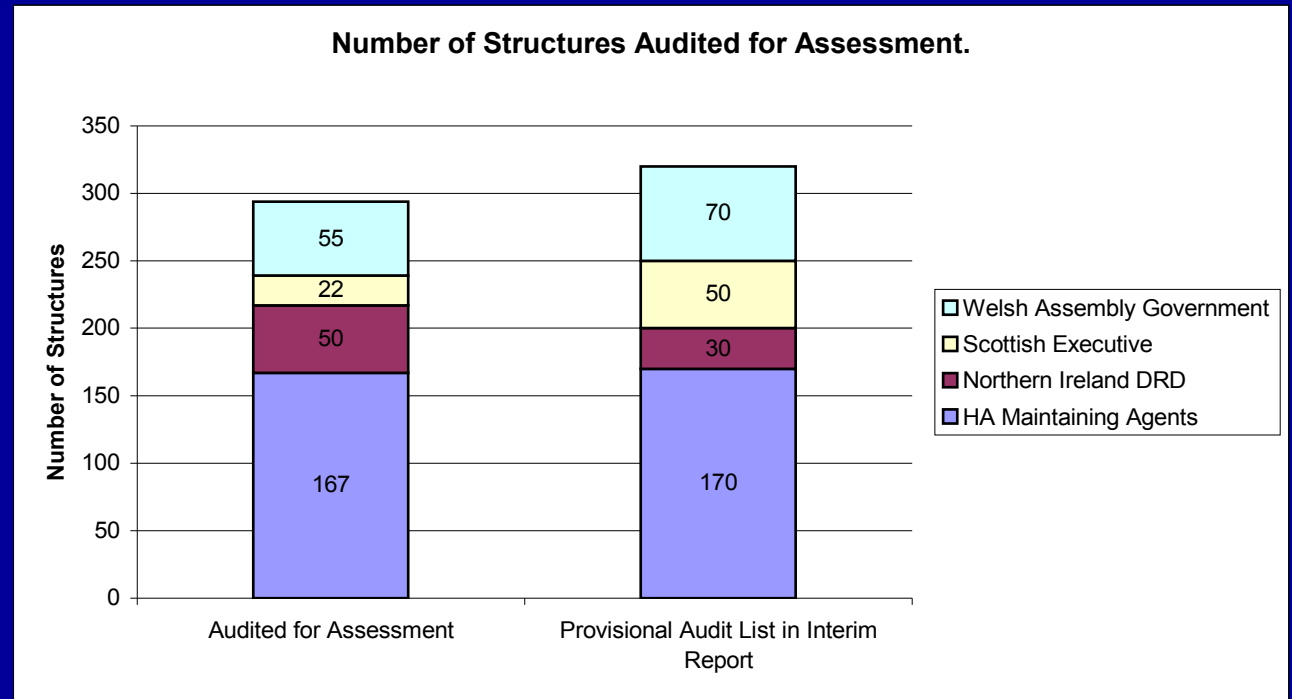
**Key Results**

**Recommendations**

- **Audit Sample**
- **Deck Material Types**
- **Critical Elements**
- **Critical Failure Modes**
- **Reasons for Failure**

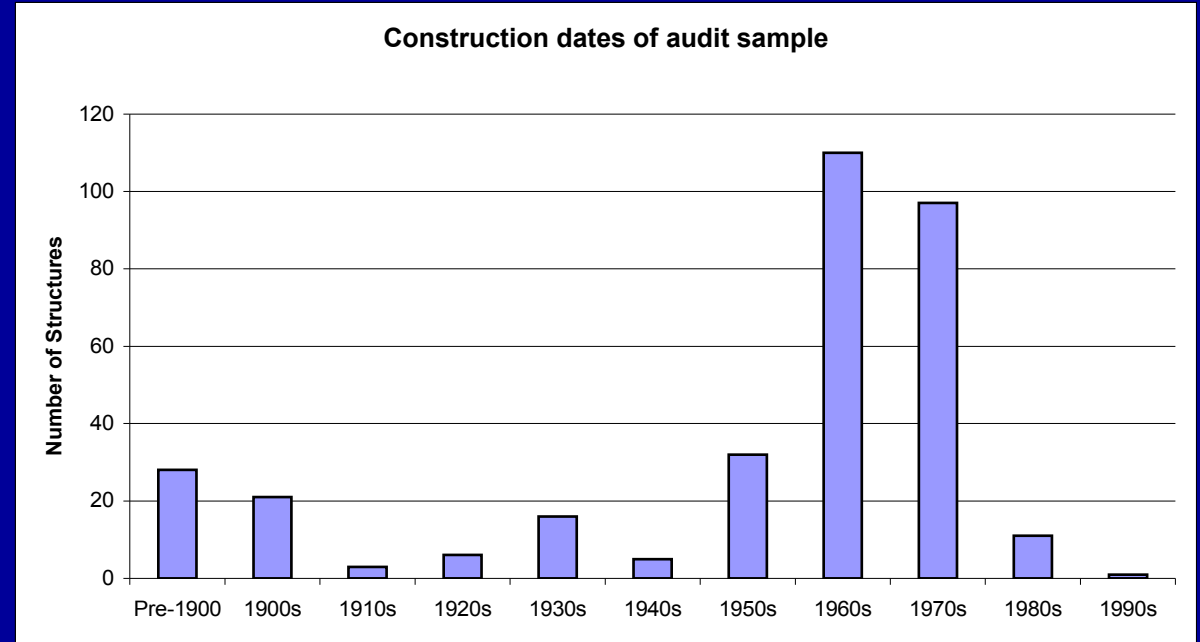
## Results – Audit sample

- 294 structures audited
  - HA 167
  - WAG 55
  - SE 22
  - NI 50

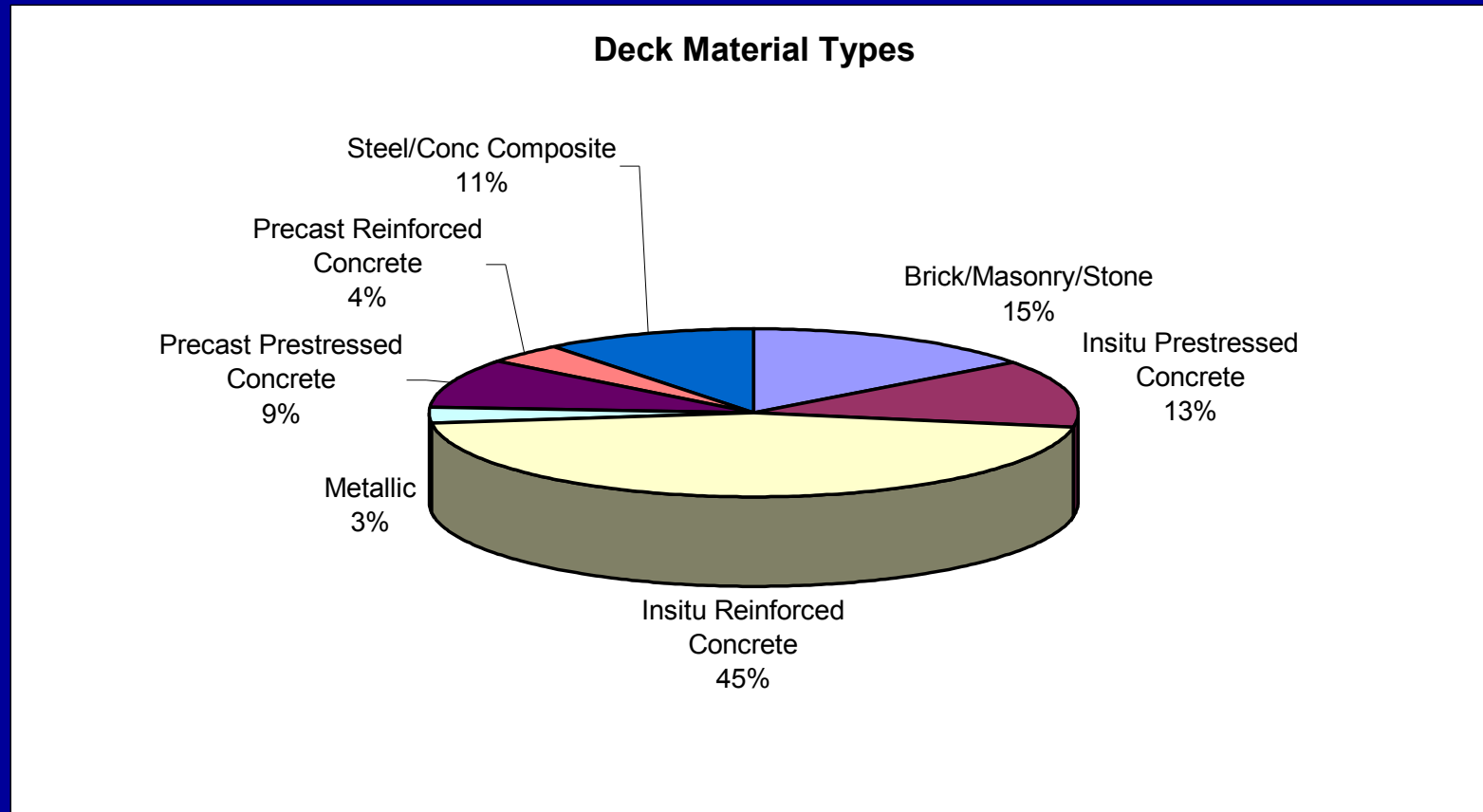


## Results – Audit sample

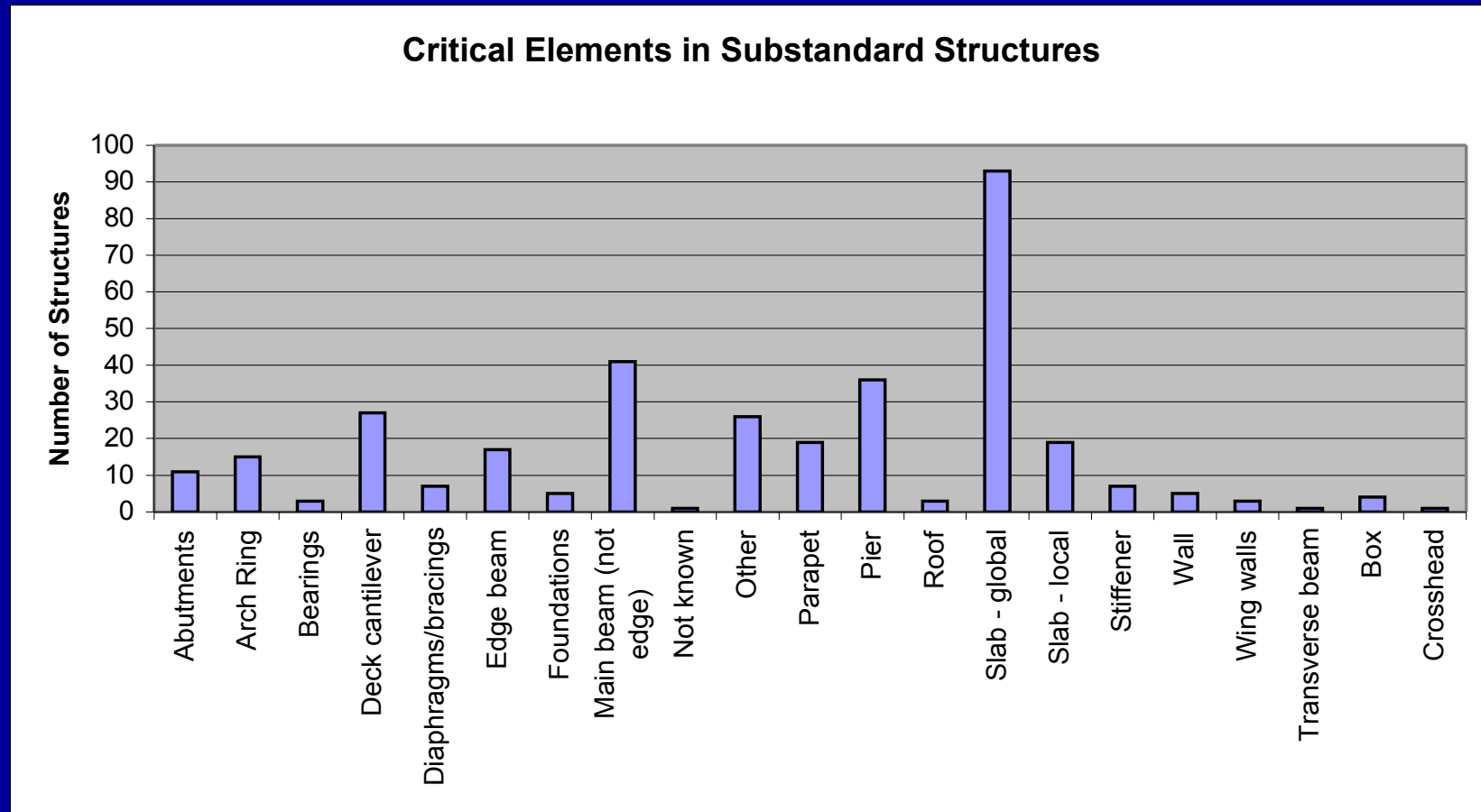
- Construction dates
  - from pre 1900 to 1990's
  - majority in 60's and 70's



## Results – Deck material types

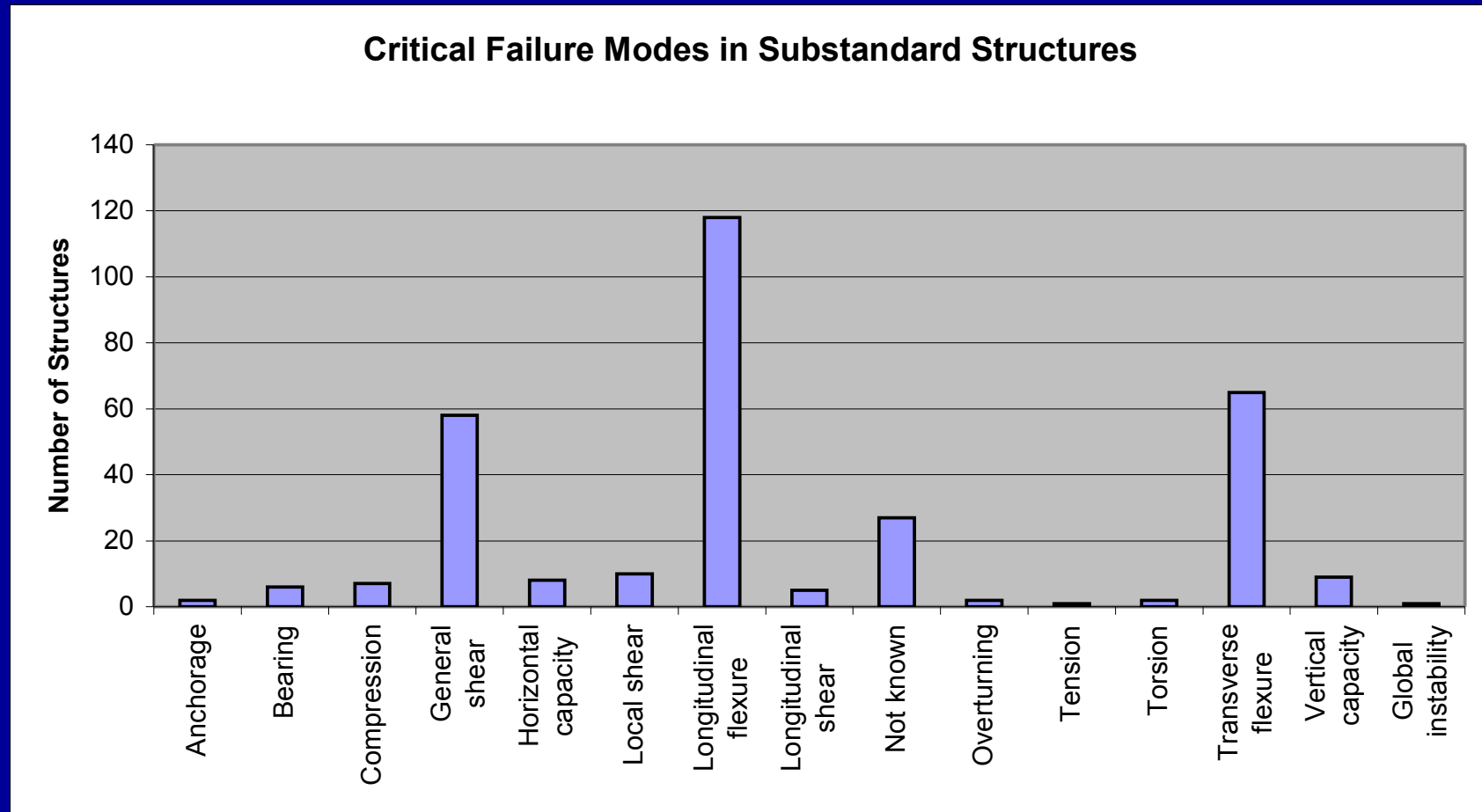


## Results – Critical elements

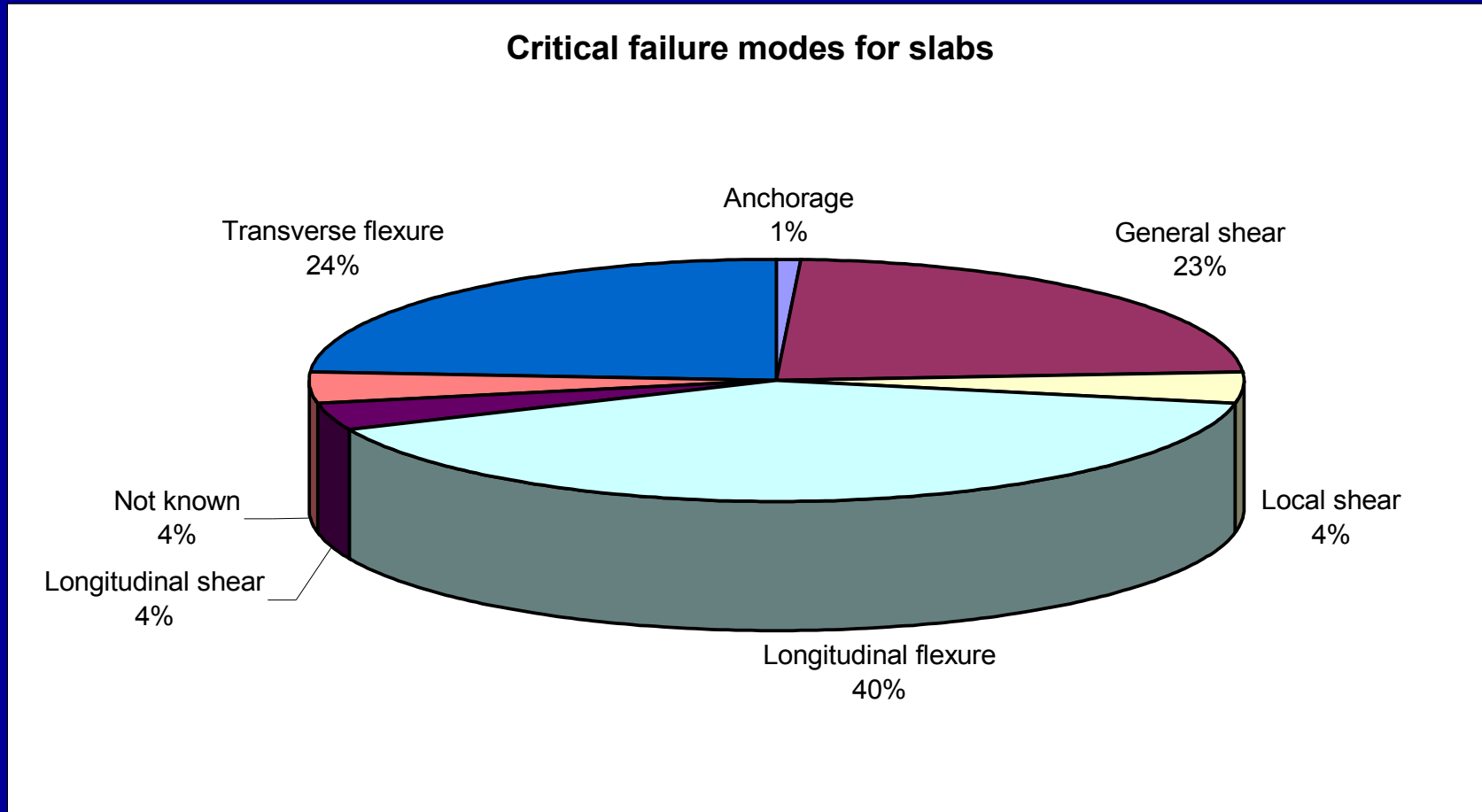




## Results – Critical failure modes (all elements)



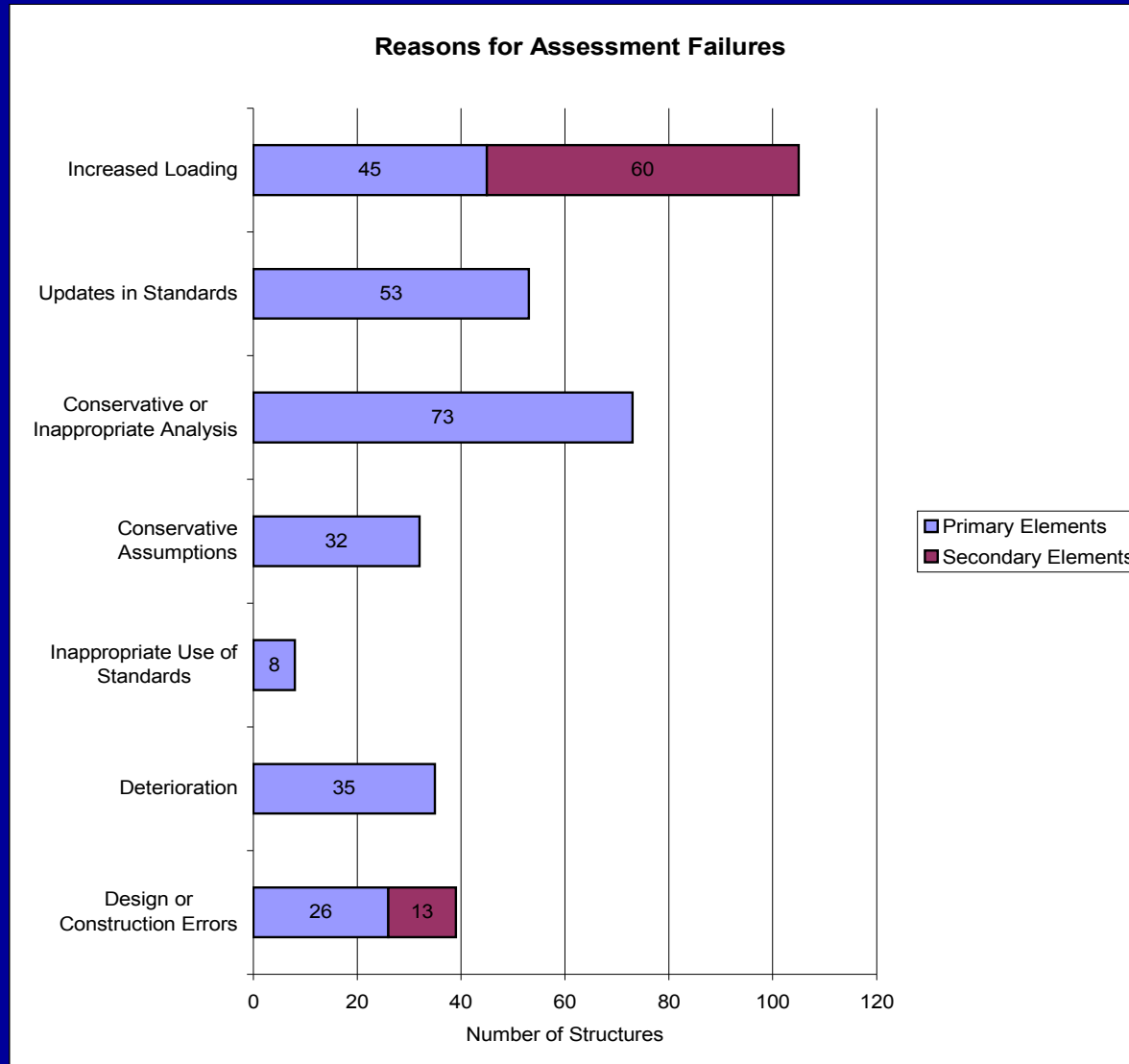
## Results – Critical failure modes for slabs



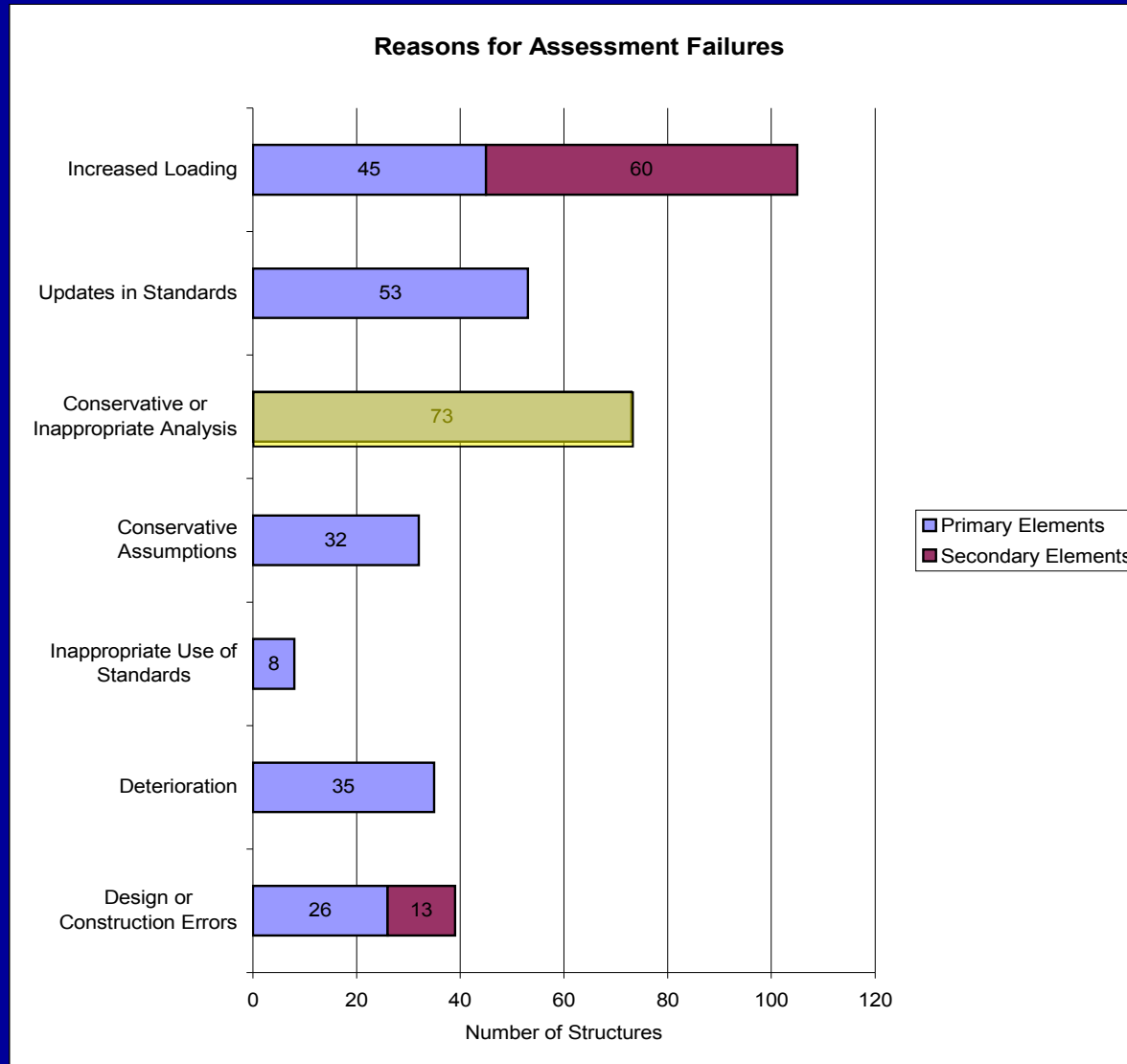
## Results – Reasons for Failure

- **Potential reasons for failure**
  - Increases in loading
  - Updates in standards
  - Inappropriate or too conservative analysis
  - Conservative assumptions due to lack of design data
  - Misinterpretation or inappropriate application of assessment code
  - Reduced capacity due to deterioration/damage
  - Poor original design or construction

# Results – Reasons for Failure

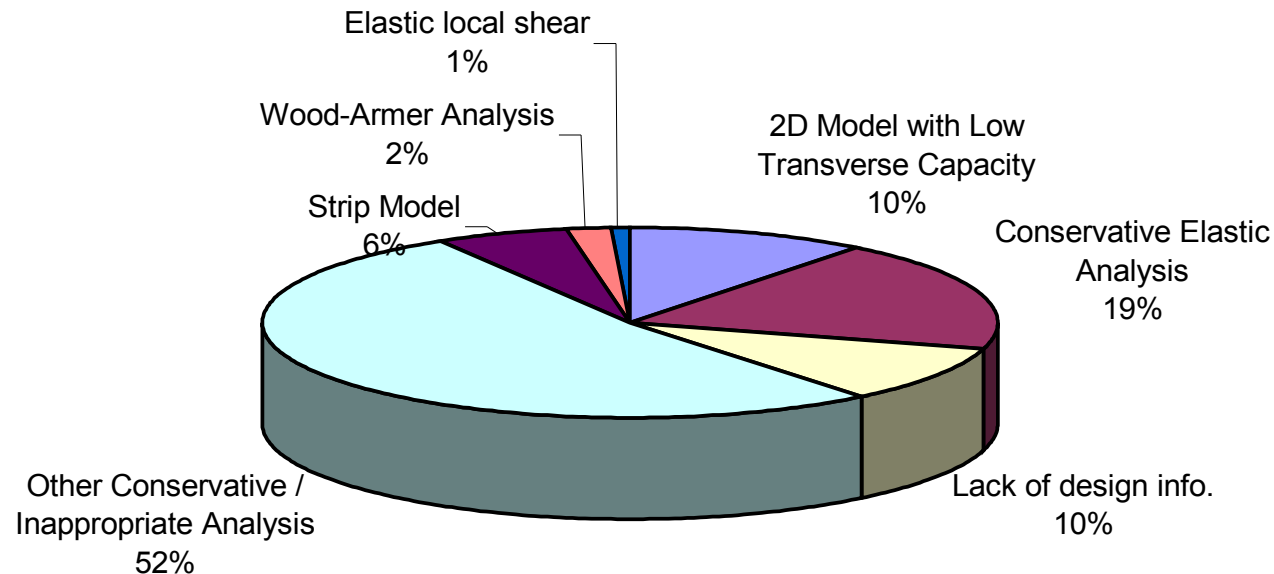


# Results – Reasons for Failure



## Results – Reasons for Failure

### Conservative / Inappropriate Analysis



## Key challenges

- Realistic assessment is a complex engineering challenge

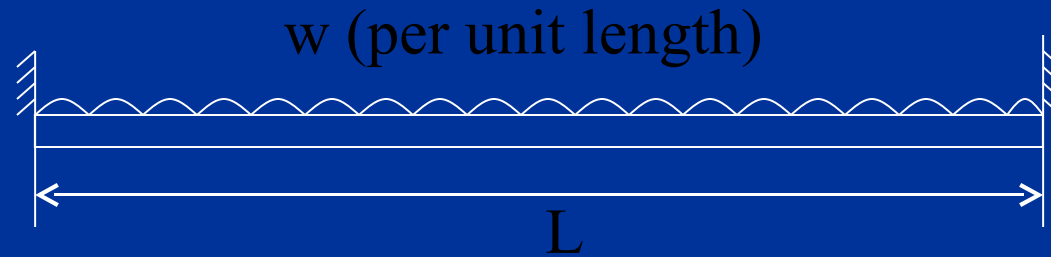


### Design Process

- Structures contain reserves of strength not utilised in design
- The cost of conservatism is high (sustainability)

# Achieving realistic assessments

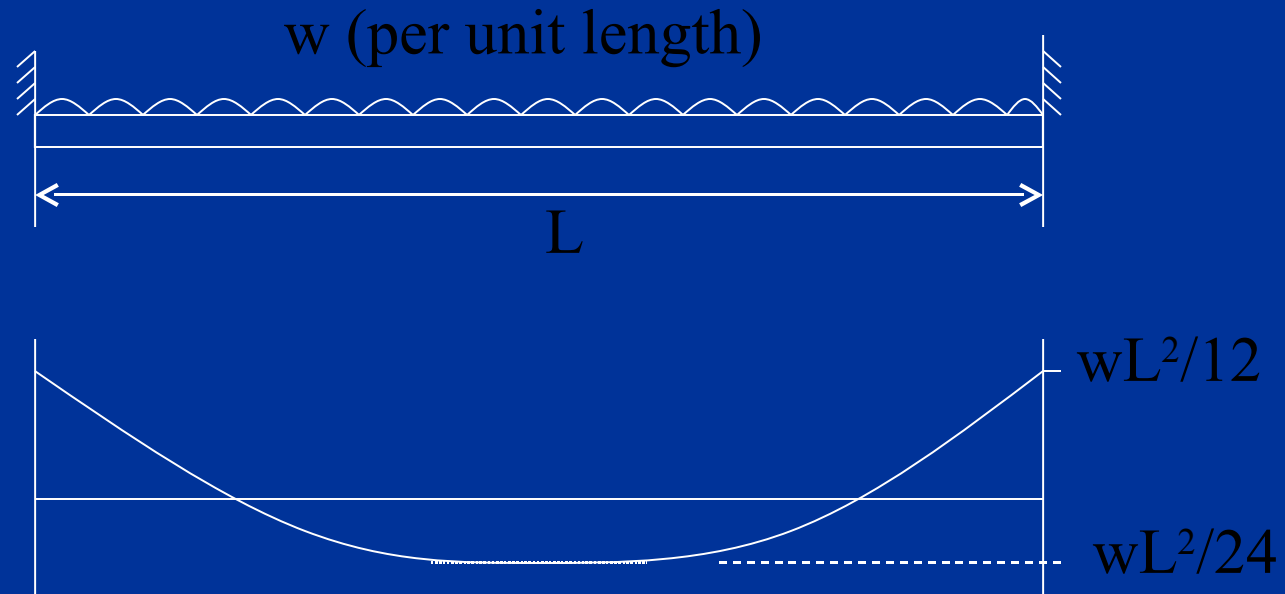
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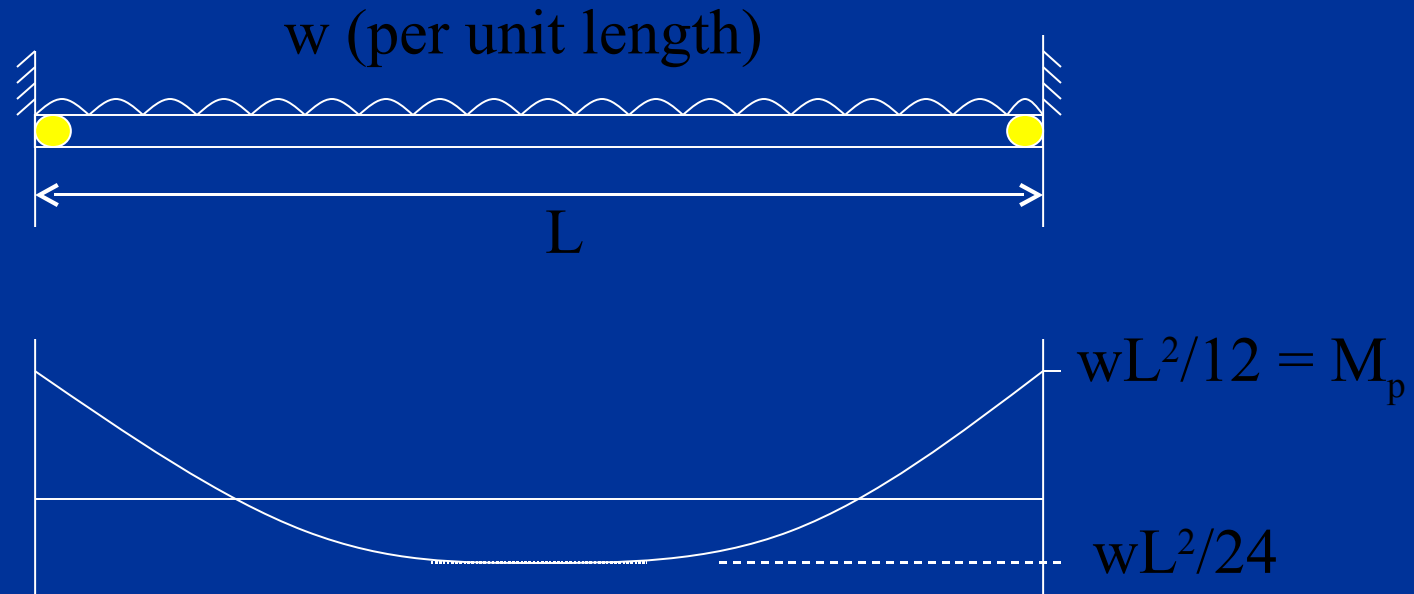
# Achieving realistic assessments

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# Achieving realistic assessments

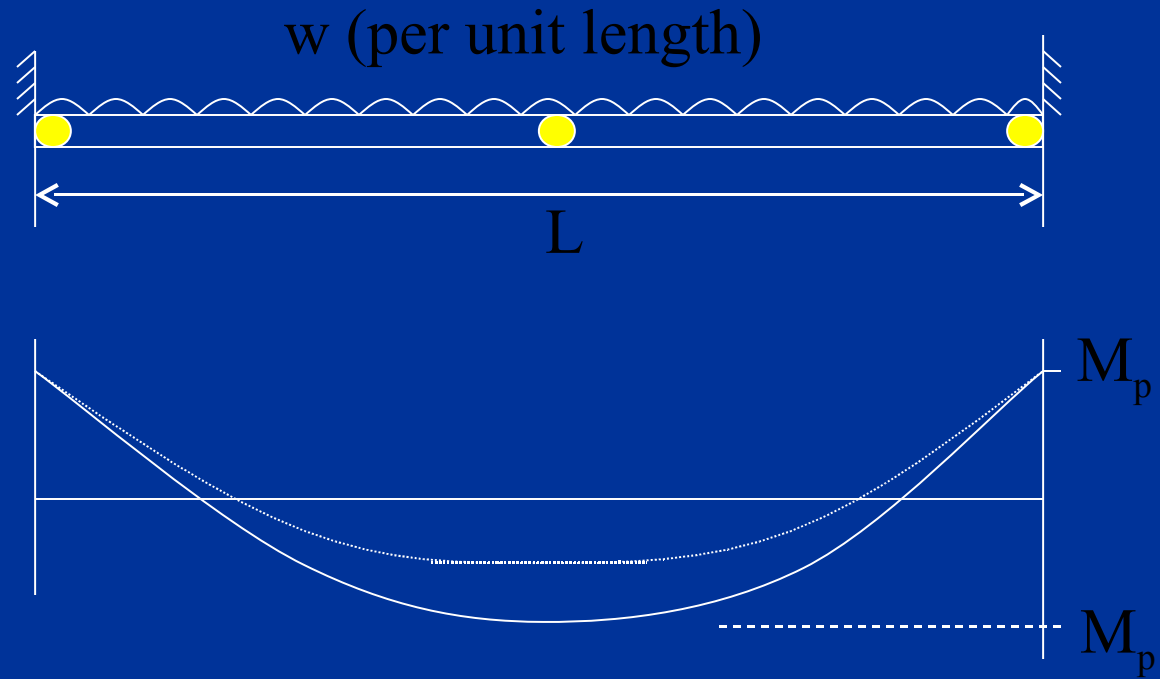
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$$w = 12 M_p / L^2$$

# Achieving realistic assessments

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$$w = 16 M_p / L^2$$

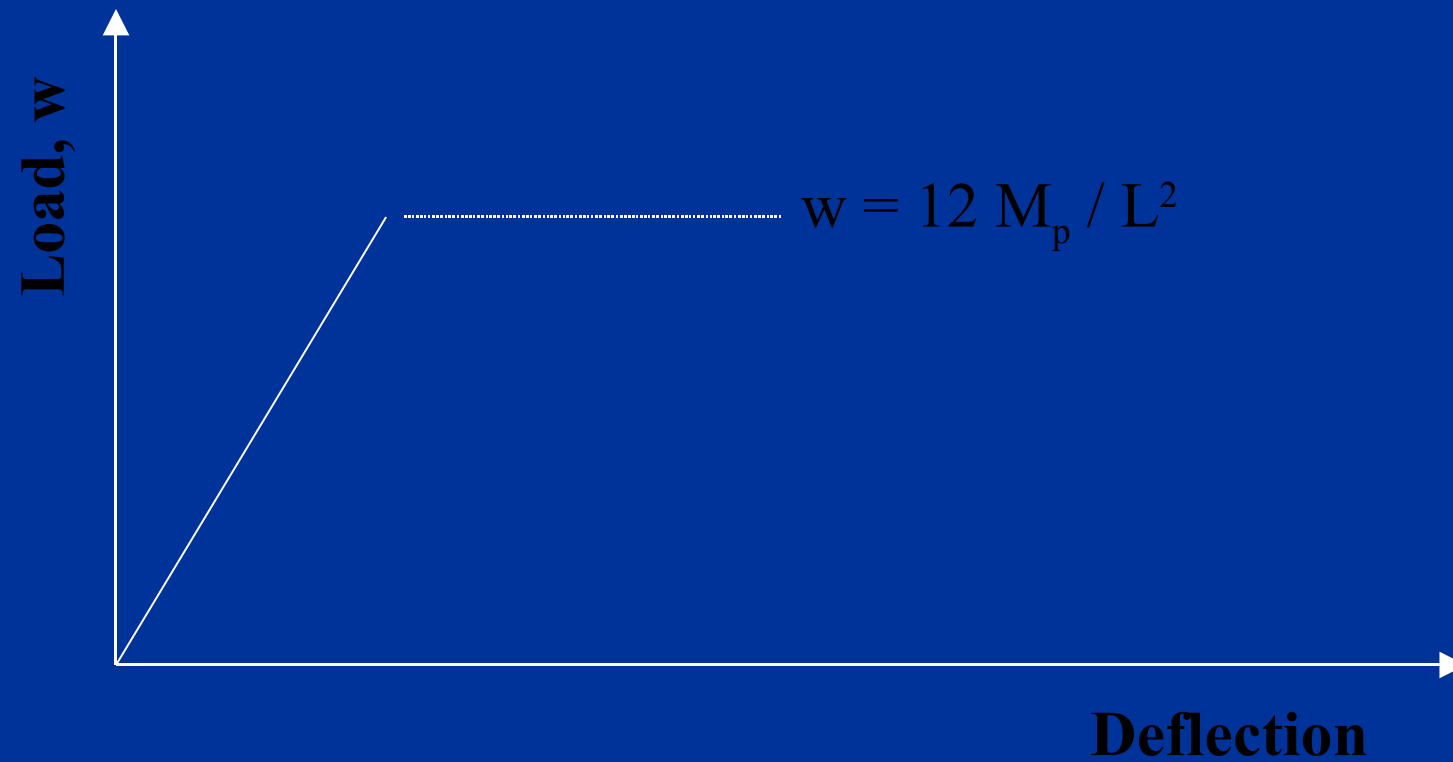
# Achieving realistic assessments

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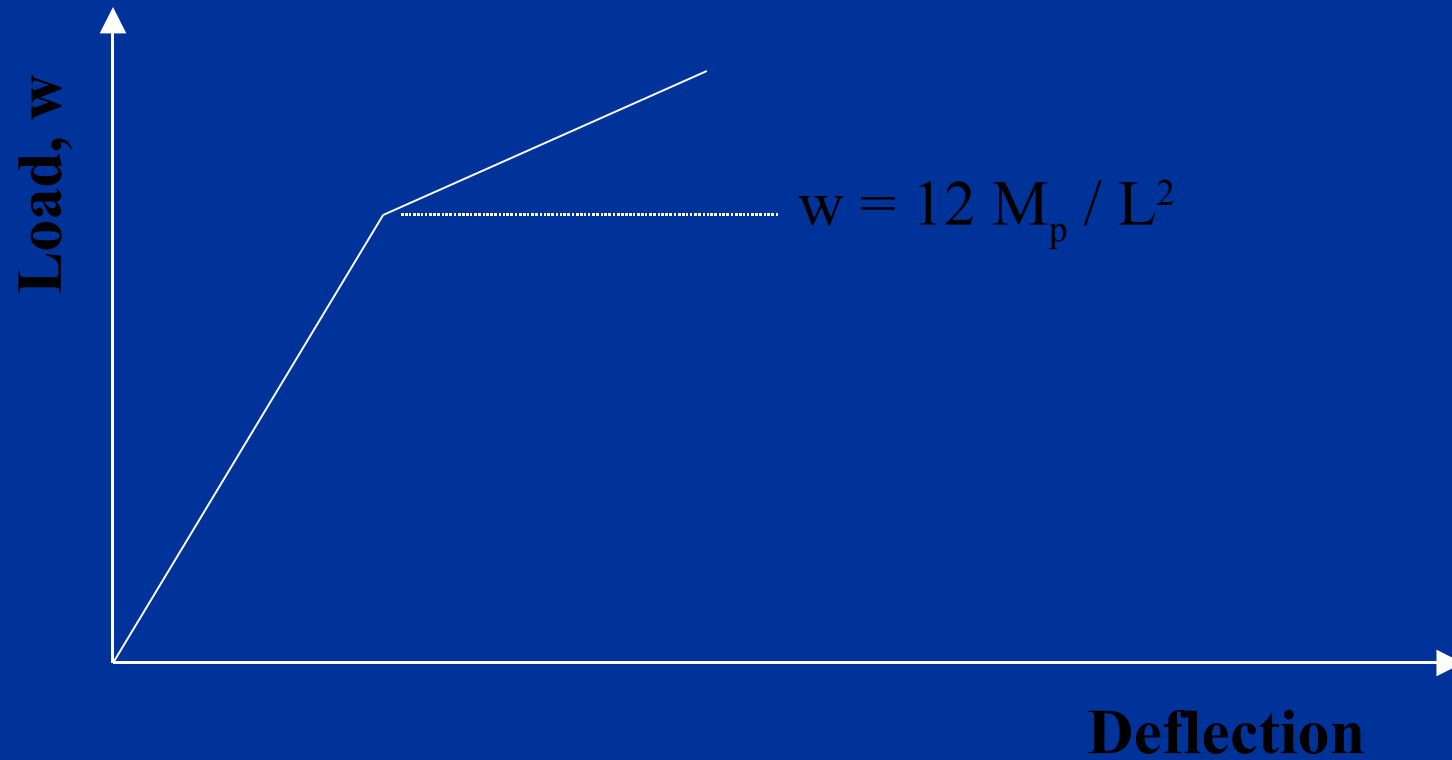
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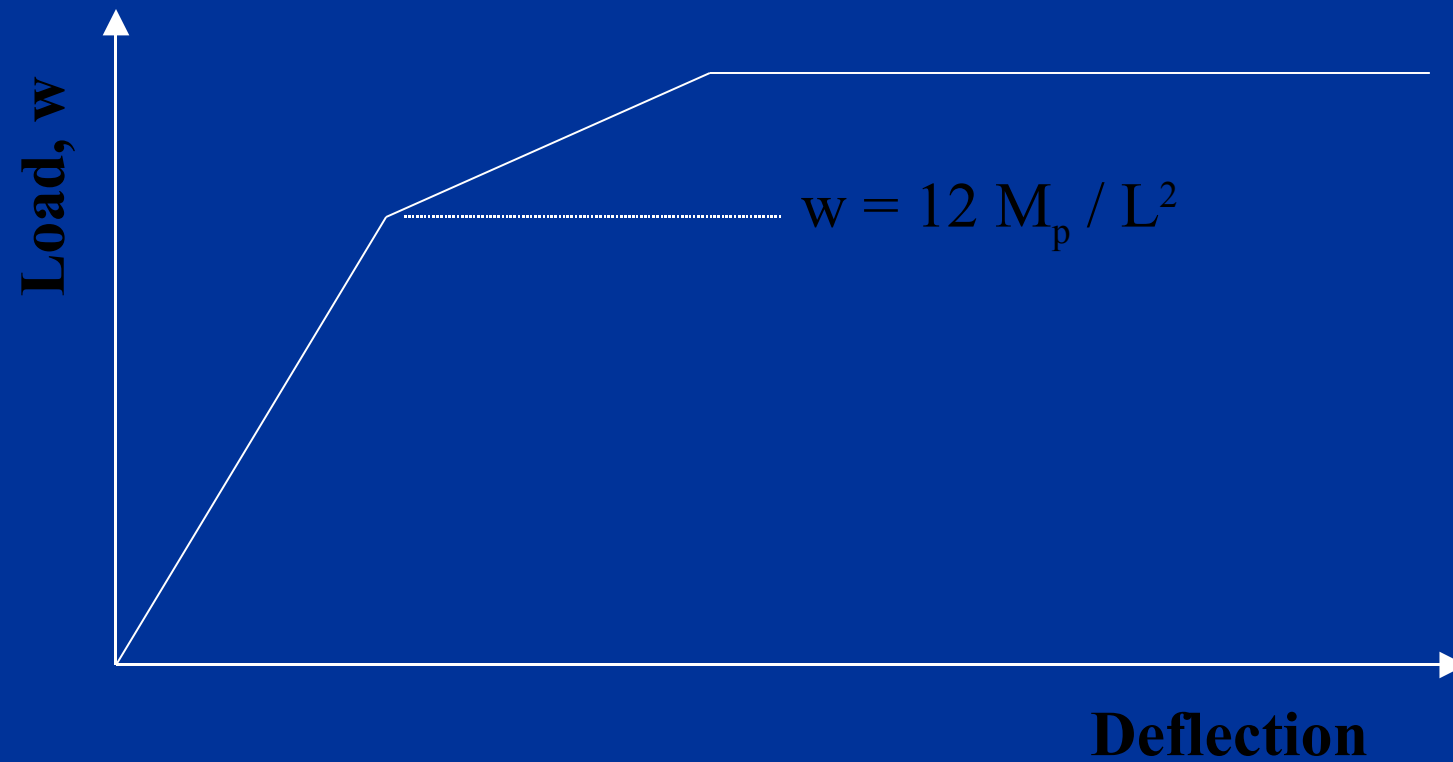
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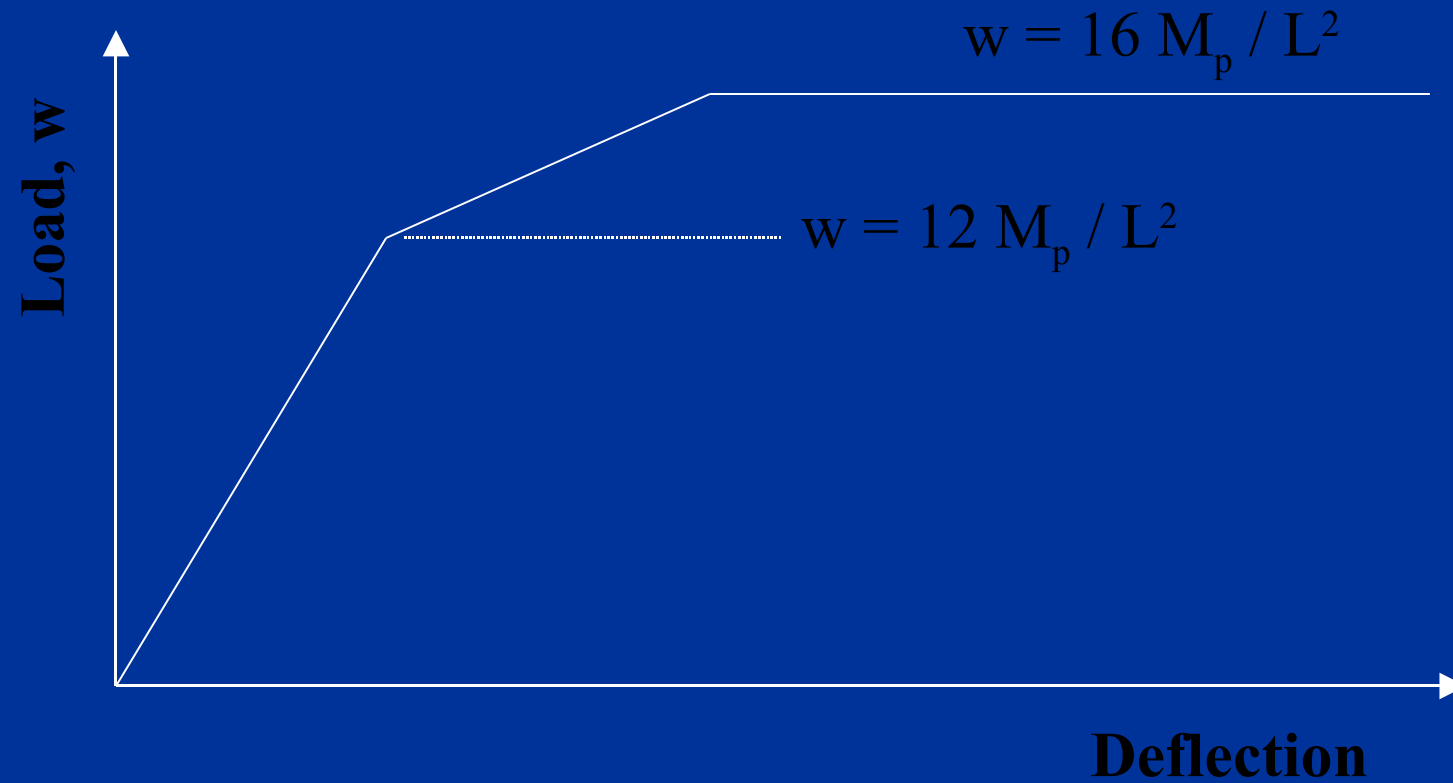
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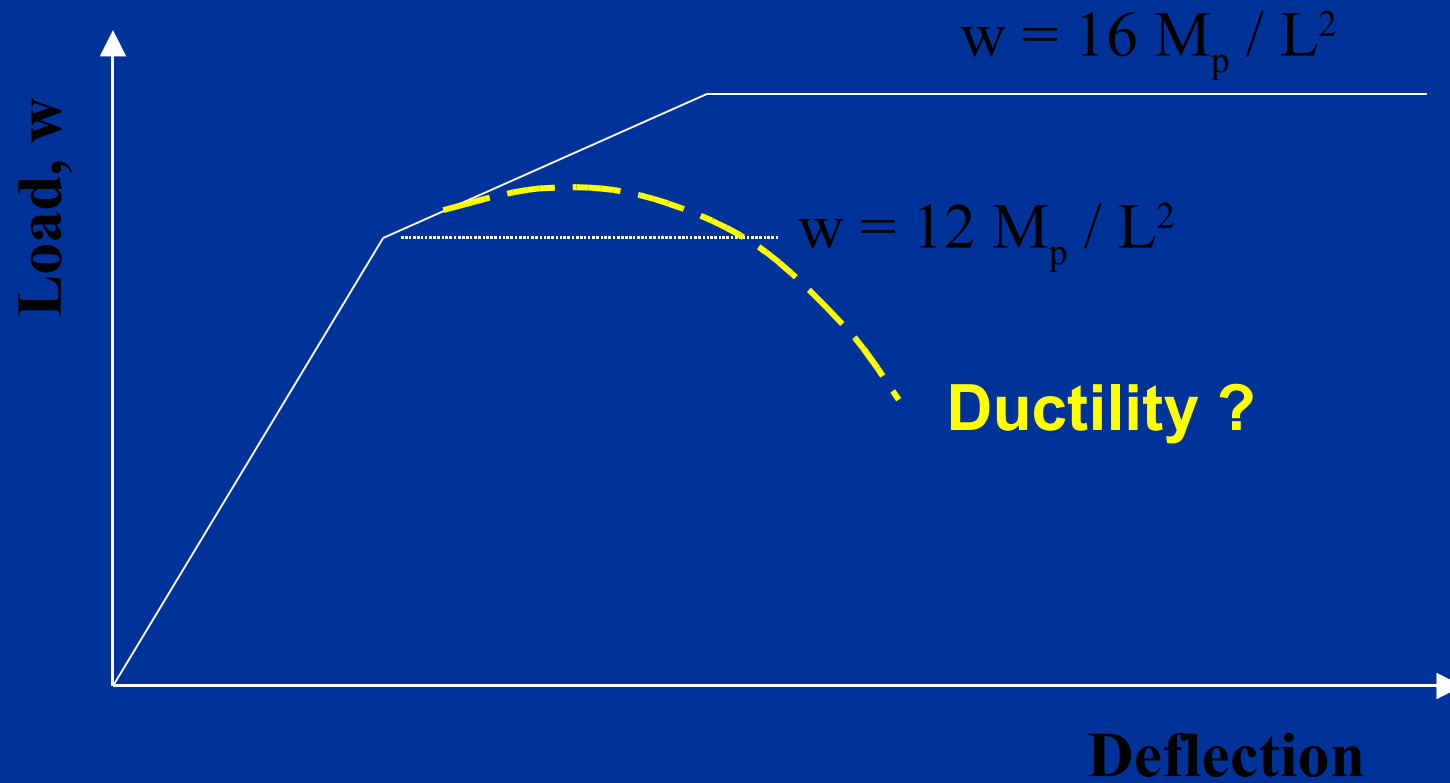
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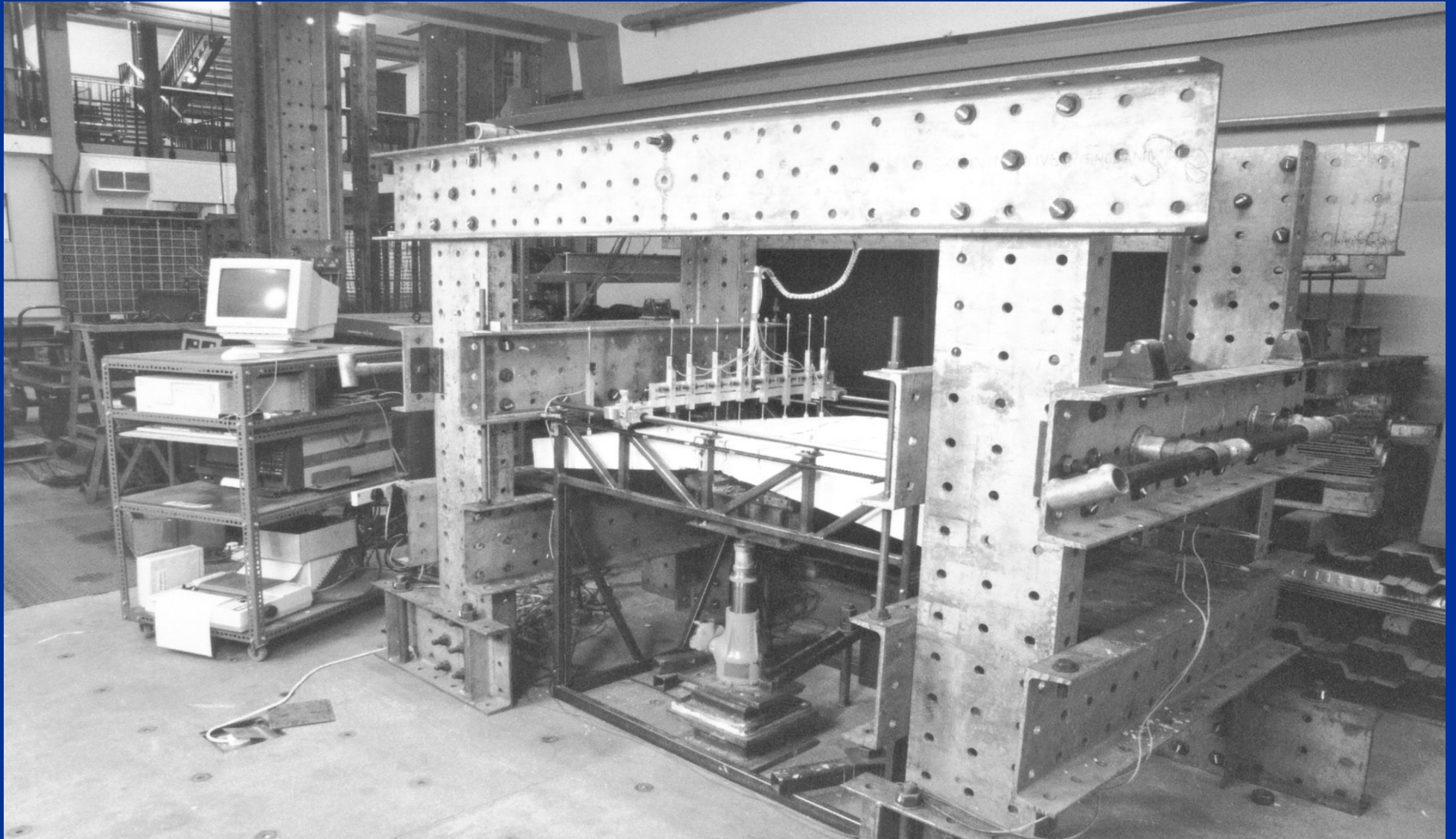




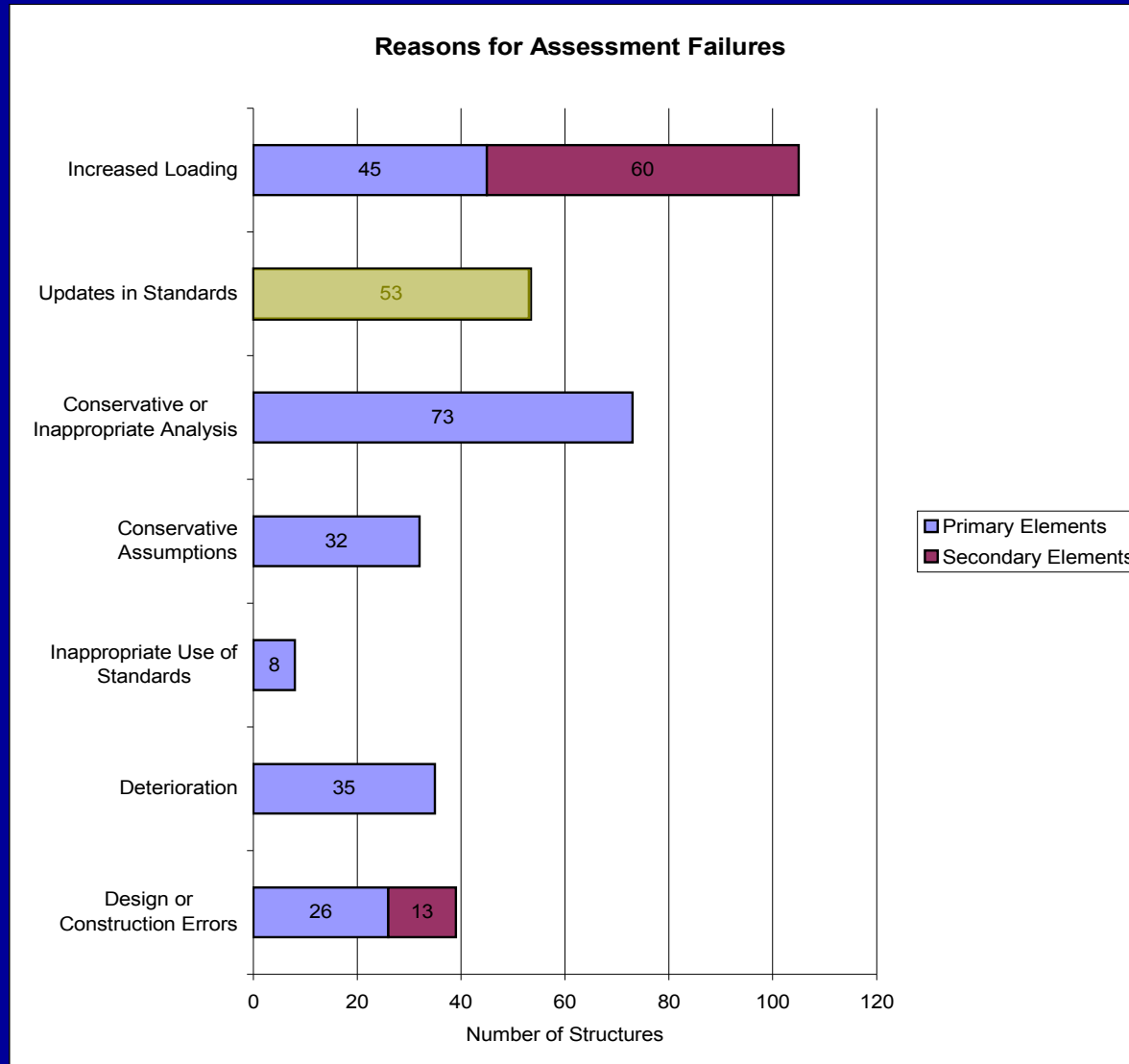
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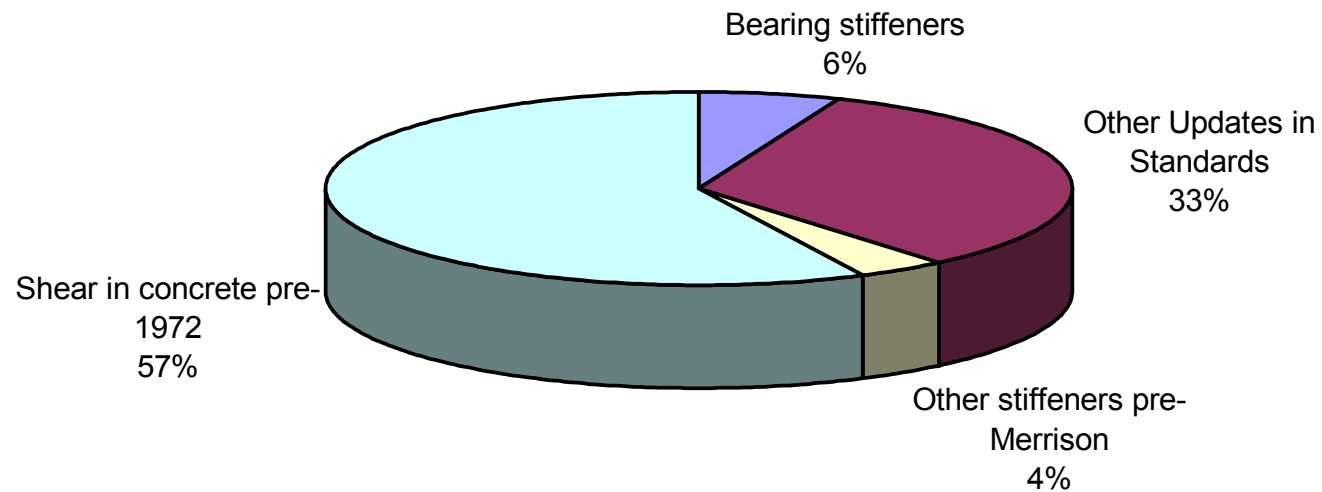


# Results – Reasons for Failure

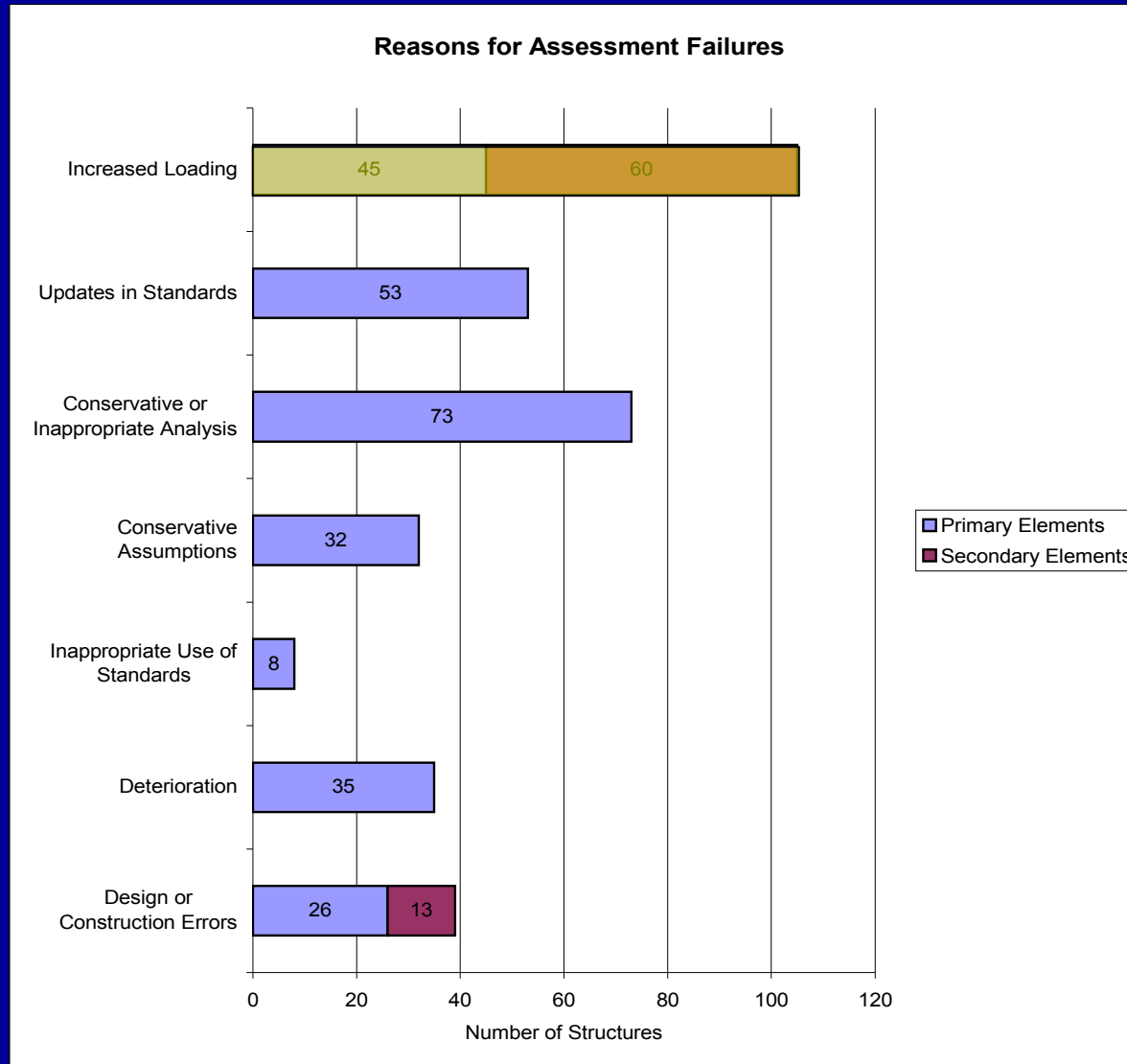


## Results – Reasons for Failure

Updates in Design and Assessment Standards



# Results – Reasons for Failure



**Methodology**

**Key Results**

**Recommendations**

- Shear in concrete: the effect of longitudinal reinforcement anchorage – BD44/95 cl 5.3.3 and 5.8.7
- Distribution analysis – BD21/01 cl 6.1
- Clarification of levels of assessment (BA79/98)
- Condition factors – BD21/01 cl 3.18-3.19
- **Enhancing the understanding of Assessment Engineers**

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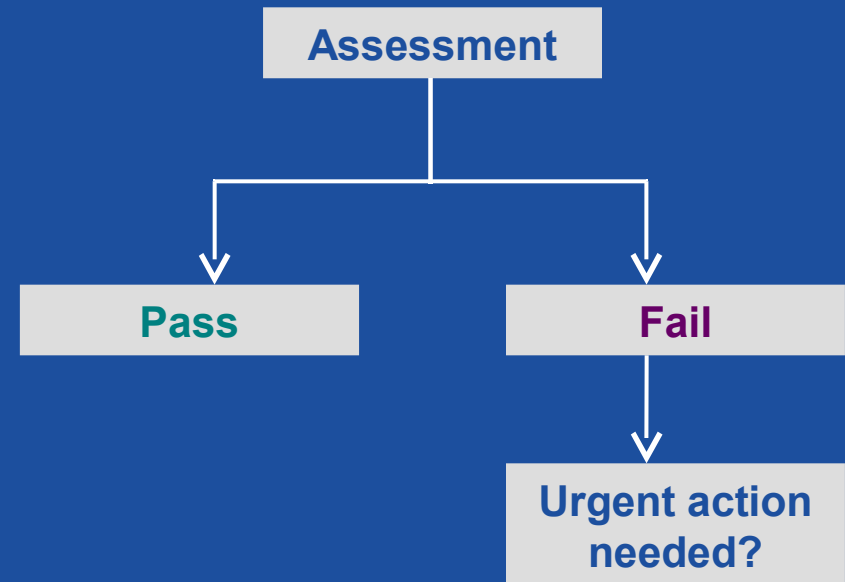
# Contents

- 1 ■ Background
- 2 ■ Technical review of the application of BA79/98
- 3 ■ Recommendations and key areas for development
- 4 ■ Development of new standard BD79
- 5 ■ Conclusions



# Background

- Appropriate methods are needed for managing “sub-standard” structures
- What is the risk?
- What interim measures should be applied?



# Background

- BD21 has some strict requirements for structures that have failed an assessment

## BD21 requirements

- Vehicle weight restrictions
- Lane restrictions
- Propping
- Replacement
- Strengthening
- Closure

- Cost and disruption of imposing these measures
- Appropriate for every structure?

# Background

- Highways Agency advice note BA79/98
- Allows some sub-standard structures to remain in unrestricted service through use of monitoring
- Departure From Standard

## **BD21 requirements**

**(“Formal interim measures”)**

- **Vehicle weight restrictions**
- **Lane restrictions**
- **Propping**
- **Replacement**
- **Strengthening**
- **Closure**

## **BA79**

**(“Other interim measures”)**

- **Monitoring**
- **Monitoring with other measures**

# Background

- 1998: Highways Agency publishes BA79
- 2002: PB appointed by HA to review the application of BA79
- 2003: PB makes recommendations for improvements to BA79
- 2005: PB commissioned by HA to update BA79
- 2006: New Standard BD79 finalised (to replace BA79/98) (to be published Autumn 2006)

# Technical review of the application of BA79/98

- BA79 “a good document” but underused
- Bridge management records often incomplete
- Over a third of sub-standard structures had no evidence of being managed
- Inconsistency of application
- Guidance needed to identify immediate risks
- Monitoring sometimes used inappropriately
- Monitoring specifications not generally used

# Recommendations and key areas for development

- Key area of risk lies with the way BA79 is applied, rather than the quality of the document itself
- BA79 should be replaced by a new document
- Structure owners to play a key role in producing document
- Process-based document
- Applicable to wide range of stakeholders

# Recommendations and key areas for development

- Document to become a “BD” Standard
- Mandatory requirements in boxed clauses (key processes)
- Guidance in unboxed clauses (recommended approaches)
- Requirements for auditable records to be kept
- Improvements to clarity, usefulness and terminology

# Development of new standard BD79

- Technical Project Board (TPB)
- 29 representatives from:

The Highways Agency

Transport Scotland

Welsh Assembly Government

Northern Ireland Roads Service

County Surveyors' Society

Maintaining Agents

Network Rail

Transport for London

British Waterways

Local Authorities

London Underground

- Size and variety of TPB a potential challenge to achieve consensus



# Development of new standard BD79

- High level processes

**“Sub-standard and Provisionally Sub-standard Structures shall be managed by assessing the risks to public safety associated with their continued use and imposing appropriate interim measures when necessary.”**

- Recommended approaches

- Assessment of risks
- Suitability of interim measures
- Circumstances where interim measures might be unnecessary
- Documentation

# Development of new standard BD79

- BD79 primary document for management of sub-standard structures
- Management requirements of BD21 moved into BD79
- No longer a need for a Departure from standard
- Terminology updated accordingly

**“Formal Interim Measures”**



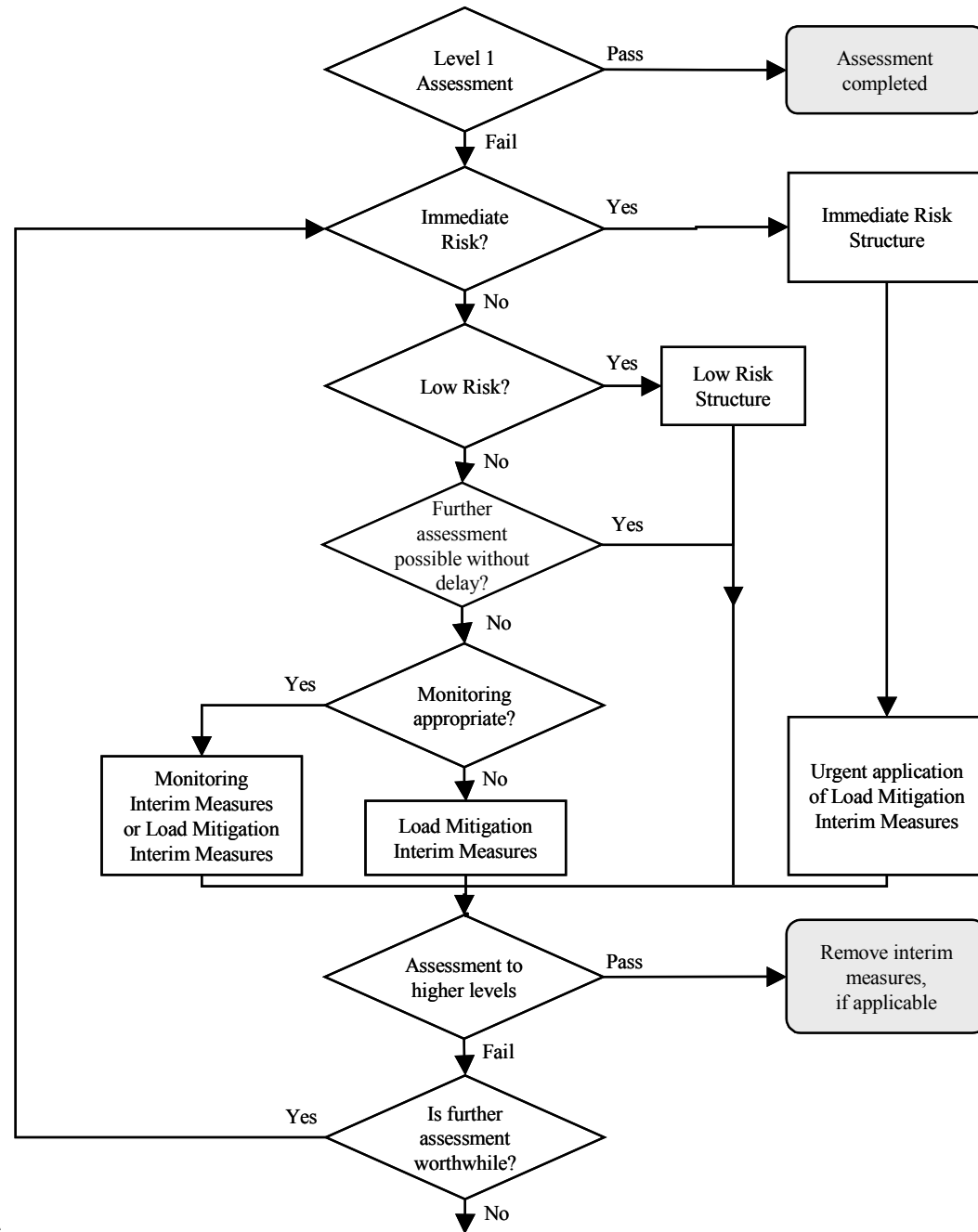
**Load Mitigation Interim Measures**

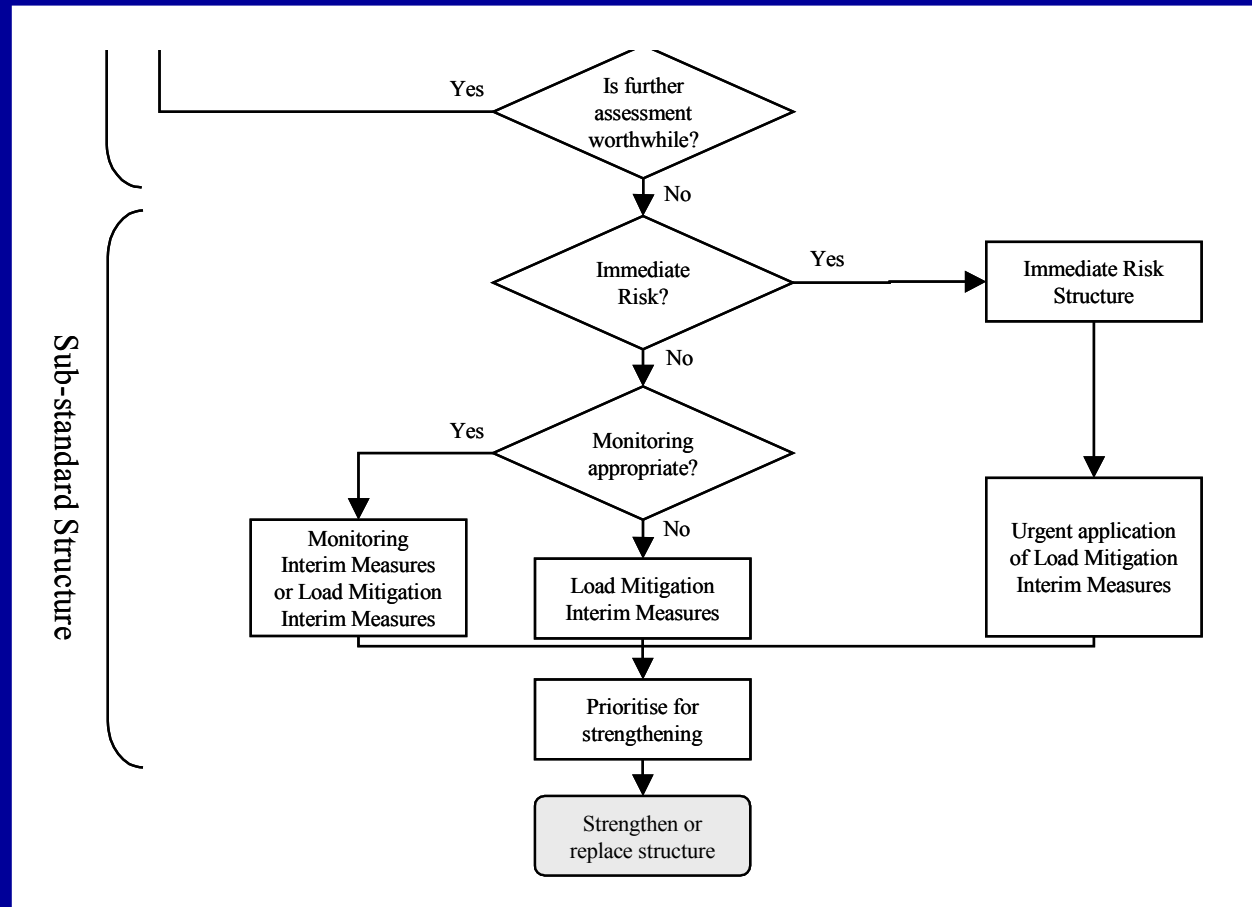
**“Other Interim Measures”**



**Monitoring Interim Measures**

Provisionally Sub-standard Structure





# Development of new standard BD79

- Parties involved in proposing and approving interim measures

Principal

Technical Approval Authority (TAA)

Highway (or Roads) Authority

Structure Owner

Other relevant parties

# Development of new standard BD79

- Requirements for record-keeping
  - Details of all decisions made
  - Evidence of approval and implementation of interim measures
- Mechanism may be electronic or paper based
- Appendices provided in BD79 for documentation of:
  - Summary of management history and current status
  - Feasibility, risks and costs of management options
  - Proposals for interim measures
  - Monitoring specification

# Development of new standard BD79

## ▪ Immediate Risk Structures

- Immediate and unacceptable risk to public safety
- Once identified, must inform TAA and urgently implement Load Mitigation Interim Measures (eg weight restriction)
- New guidance on identification of Immediate Risk Structures



- Simple indicative methods provided

# Development of new standard BD79

- Low Risk Provisionally Sub-standard Structures
  - Not necessary to impose interim measures during the assessment process
  - Proposal to manage structure in this way based on assessment of risks, with the agreement of TAA and structure owner.
  - Decision must be recorded
  - Arrangements for regular review
  - Indicative methods provided:

Non-carriageway elements failing under accidental loading

Gradual failure predicted

Low consequences

$C > K/1.5$



# Development of new standard BD79

- Three rounds of TPB review carried out
- Electronic tools developed to assist reviewing
- Automated compilation of composite document for HA knowledge management purposes
  - Draft Standard
  - All TPB comments
  - Responses to comments
  - Amendments to Draft
  - Commentary
- Finalised Standard at publication stage
- Publication in Autumn 2006

# Conclusions

- New Standard BD79 for management of sub-standard structures
- Addresses the findings of PB's review of the application of BA79
- Intended for a variety of stakeholding organisations
- Process-based, allowing flexibility of approach
- Many new provisions, e.g. requirements for record-keeping

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## Conclusions

- Major programme of assessment undertaken
- Comprehensive suite of Standards
- Review of assessment programme highlighted improvement opportunities
- Procedures established for managing substandard structures (BA79 / BD79)
- BD79 updated and improved in response to audit of its application
- Need to remain vigilant and provide funding